

M & W SHOPS, INC

DBA: Multi-Vac, KraftWeld, & Fast-Vac Trucks & Accessories, LLC.

21209 DURAND AVE
UNION GROVE, WI 53182

Phone: 262-878-4220

Fax: 262-878-4019

Email: multivac@wi.net

www.mwshops.net

SHOP CAPABILITIES

HOLE PUNCHING

- 90 Iron Worker 1 1/8" Through 7/8" Material
- Whitney Portable Hydraulic Beam Punch
- Geka 120 ton Iron Worker 1 1/2" through 3/4" Material

THREADING

- Oster Pipe and Bolt Threader - 4" Capacity
- Ridge Portable Pipe Threader - 2 1/2" Pipe Capacity

SHEARING

- 1/4" x 10' CNC Power Squaring Shear Front Operated Back Gauge, Squaring Arm
- 1/2" x 10' Power Squaring Shear Front Operated Back Gauge, Squaring Arm
- 90 Ton Iron Worker Angle Shearing, Channel & Bar Stock
- Whitney 4" x 4" x 3/8" Hydraulic Angle Shear
- 6" x 6" x 3/8" Hydraulic Notcher

SAWING

- Marvel Automatic Feed 10" x 10" Capacity Band Saw
- Metal Mizer Vertical Bandsaw 12" x 18" Capacity
- Marvel Vertical Band Saw
- All Saws Complete With Conveyors and Coolant

FORMING

- 400 Ton CNC Brake Press 5/8" x 12' Capacity
- 175 Ton CNC Brake Press 1/4" x 12' Capacity
- 1/2" x 10' Hydraulic Plate Rollers c/w Cone Rolling
- 10GA x 8' Hydraulic Plate Roller c/w Cone Rolling
- 16GA x 3' Manual Sheet Roller
- 3/8" x 3" x 3" Angle Bar, Channel Roller
- 100 Ton Straightening, Bearing-Press
- Hydraulic Pipe Bending 2" Capacity

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SHAPE CUTTING AND HOLE PUNCHING

- Whitney 647 CNC, Panel Master Punch Plasma
 - 1/2" Material Max Hole DIA 5" In 1/2" Material
 - Table Speed 800 Inches a Minute
 - Assortment of Tooling
 - Plasma Cutting Any Shape or Hole Size
- CNC Plasma Burning Table 96" x 240" (2" MS Max Capability)
- Laser Cutting Table 48" x 96" (1/2" MS Max Capability)

FACILITIES

- 37,500 Square Feet Shop Space
- 6,000 Square Feet Office Space
- 10,000 Square Feet Remote Storage Warehouse
- (2) 50'x 250' Production Bays
- 10'x 30' Jig Plate

MACHINE SHOP

- Bridgeport Mill Power Table Feed 9" x 36"
- Sharpe Engine Lathe 20" Swing x 50" Bed
- Radial Arm Drill 48" Arm
- (5) Drill press
- (2) Pedestal Grinder
- Power Tapper to 1-15/16"
- Milwaukee Mag Drill

FINISHING EQUIPMENT

- Side Draft Paint Booth 55'L with 16'x 16' door
- Sand Blast Booth 55'L with 14'x 14' door
- Norton Heated Airless Paint System
- Grayco Airless Primer System
- 500# Sand Blaster
- 2200 PSI Pressure Washer
- Belt, Disc, and Hand Grinders

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WELDING - CUTTING

- (4) Portable Torch Sets
- (2) Portable Gas Welders AC-DC
- (3) Portable Thermo Dynamics Plasma Cutters
- (2) Tig Welders - Aluminum and Stainless
- (12) Mig Welders 250 Amp to 450 Amp
- Cobramatic Wire Feed for Aluminum
- (2) Pulse Welders

MATERIAL HANDLING AND MOBILE EQUIPMENT

- (2) 5 Ton Bridge Cranes 25' Underhook Fabrication Side
- (1) 5 ton Bridge Cranes 25' Underhook Fit and Weld Side
- (1) 10 Ton Bridge Crane 25' Underhook Fit and Weld Side
- (4) 2 Ton Jib Cranes 15' Underhook Fit and Weld Side
- (2) 5 Ton Bridge Cranes 25' Underhook Assembly/Paint Blast Area
- (2) 10 Ton Bridge Cranes 25' Underhook Assembly/Paint Blast Area
- (2) 4000# Yale Fork Truck
- (1) 6000# Toyota Fork Truck
- (1) 8000# Clark Fork Truck
- (1) 12000# Clark Fork Truck
- (1) 40' JLG Man Lift
- (1) 45' Genie Man Lift
- (1) 4x4 26' Simon Scissor Lift
- (1) 32' JLG In Plant Scissor Lift

TRUCKS AND TRAILERS

- 2020 F250 Pickup
- 2015 4x4 F250 Pickup
- 2019 4x4 F350 12' State Truck
- 2003 International 4300 26,000lb GVW Truck Complete with 20' Roll Back Bed and 20 Ton Winch
- 2002 330 Peterbilt 33,000lb GVW with 24' Tilt Bed
- 2001 24' Goose Neck Trailer

ENGINEERING CAPABILITIES

- 2021 AutoCad Mechanical
- 2021 AutoDesk Inventor 3D

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- **ProNest CNC Plasma Nesting & Laser**